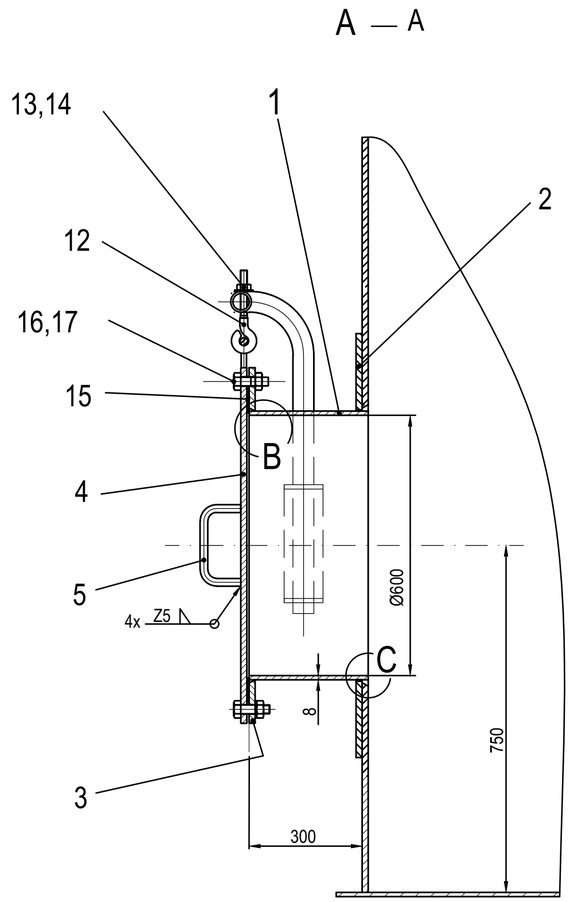

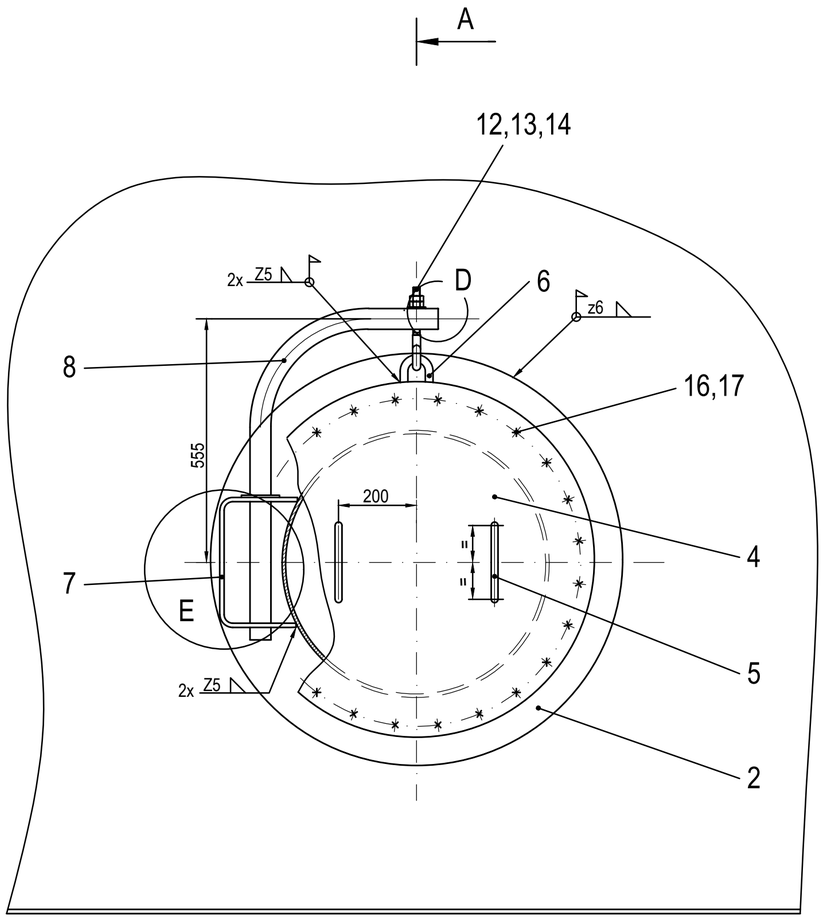

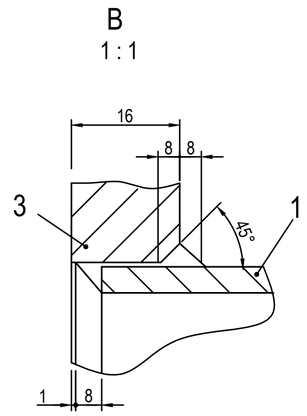

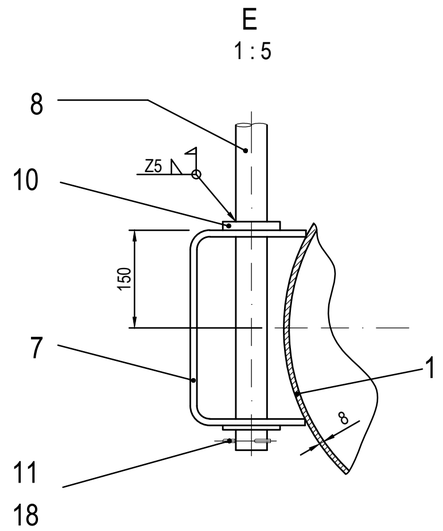

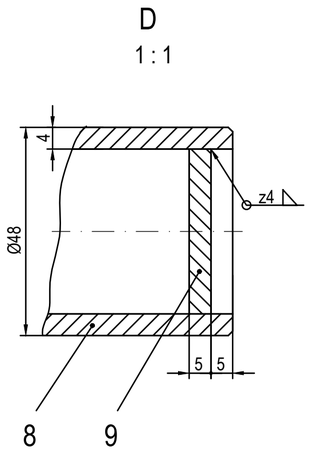

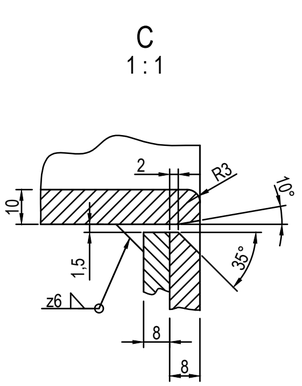

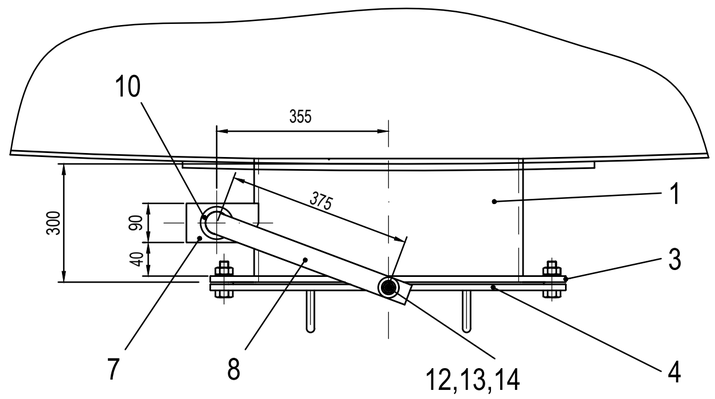

NOTA 1:

1. Suportul poz. 7 se va suda dupa prinderea capacului poz. 4 de flansa gurii de vizitare;
2. Prelucrarea suprafetei de etansare a flansei poz. 3, se va face dupa sudarea cu stutul poz. 1.
3. Pozitia de amplasare pe rezervor conform precizarilor din desenul de ansamblu.
4. Inelul de intarire Poz. 2 se va suda de manta cu gaura de proba in axul orizontal.
5. Control suduri conform A656U-PCC, anexa 1.

NOTA 1:

1. Cantitatile de materiale sunt pt realizarea unei bucati.
   Numar necesar=3 bucati

Poz.	Denumirea	Nr.desen-STAS	Buc.	Material	Observatii	Masa neta kg/buc.
18	Saiba	———	1	S235JR	Ø70xØ50x4	0,1
17	Piulita M20	STAS 8121/3-84	56	C35E		0,03
16	Prezon M20x80	STAS 8121/2-84	28	C45E		0.15
15	Garnitura	———	1	Marsit FA-A2	Ø746xØ610x3	0.3
14	Saiba B16	SR EN ISO 7089	1	S235JR		0,015
13	Piulita M16	SR EN ISO 4032	2	Gr 4		0,06
12	Surub cu ochi	A656U-07.09	1	S235JR		0,5
11	Splint Ø6x80	SR EN ISO 1234	1	S185		0,008
10	Saiba	———	1	S235JR	Ø80xØ50x10	0,24
9	Capac	———	1	S235JR	Ø36x5	0,04
8	Pivot	A656U-07.08	1	P235 TR1		5,50
7	Suport pivot	A656U-07.07	1	S235JR		4.1
6	Ureche	A656U-07.06	1	S235JR		0,25
5	Maner	A656U-07.05	2	S235JR		0,55
4	Capac	A656U-07.04	1	S275J2		68.0
3	Flansa	A656U-07.03	1	S275J2		26,0
2	Inel de intarire	A656U-07.02	1	S275J2		24.9
1	Stut	A656U-07.01	1	S275J2		45.5
	Electrozi	SR EN 2560		E35 A.B		

Rev.	Descriere	Data	Semnat	Rev.	Descriere	Data	Semnat
3				6			
2				5			
1				4			

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Intocmit	Verificat	Aprobat	Beneficiar	Denumire proiect
S.B.	N.R.	A.I.	CONPET SA	CONSTRUCTIE REZERVOR NOU PENTRU TITEI (V=2500 mc) STATIA DE POMPARE BILED TIMIS

`92 ELLIS arhitectura proiectare inginerie consultanta tehnica

GURA DE VIZITARE DN600 (GV)

Nr.: A656U–07.00
Scara: 1:10
Index: A656U–BD/Rev.0
Material:
Masa: 150 kg
Data: 05.2019
Plansa:

A2

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